WHEELSMITH FABRICATIONS, Inc 180 Centennial Driv, PO Box 1509 Big Timber, Montana 59011-1509 Tel 406-932-4530 Fax 406-932-4671

MATERIAL SAFETY DATA SHEET

Page: 1 of 2 T01200 101501

1	[.]	PŖ	OL	U	C	1	Ω	EΝ	11	[F]	CA	1	1	<u>, n</u>	
			4												

Product Name:

SpokePrep™

II. COMPOSITION

Water 77325-11-4 16 Acrylic Polymer 37325-11-4 5 Mica 1318-94-1 5 Poly (ehylene) 9002-88-4 5 Poly (tetrafluoroethylene) 9002-84-0 3 Titanium Dioxide 13463-67-7 1	Ingredients	CAS No.	%
500111m NITHTP 7002-00-0	Water Acrylic Polymer Mica Poly (ehylene) Poly (tetrafluoroethylene) Titanium Dioxide Sodium Nitrite	37325-11-4 1318-94-1 9002-88-4 9002-84-0 13463-67-7 7632-00-0	60-65 10-15 5-10 5-7 3-5 1-3 0.1-1

III. CHEMICAL AND PHYSICAL PROPERTIES

Vapor Pressure:
Vapor Density:
Solubility in Water:
Specific Gravity:
Boiling Point:
Volatile Organic Compound
(EPA Method 24)
Evaporation Rate

Aqueous 1.2 Approximately 212° F

Approximately 20mm mercury

Not available

Less than 1

Evaporation Rate (Ether = 1)

Note available

Appearance: Odor:

Approximately 9
Orange or blue dispersion

Ammonia

IV. FLAMMABILITY AND EXPLOSIVE PROPERTIES

Flash Point: Estimated NFPA Code: Health Hazard: Fire Hazard: Reactivity Hazard:
Specific Hazard:
Specific Hazard:
Estimated HMIS Code:
Health Hazard:
Flamability Hazard:
Pagardijity Hazard:

Aqueous 1 0

> 0 Does not apply

Reactivity Hazard: Personal Protection:

0 0

see Section X.

Explosive Limits: (% by volume in air) Lower (% by volume in air) Upper Recommended Extriguishing Agents Hazardous Products Formed by

16% (ammonia) Ammonium hydroxide 25% (ammonia) Ammonium hydroxide

Any type is acceptable

Fire or Thermal Decomposition

At flame temperatures, traces of toxic flourides and hyrdrogen cyanide may be formed.

Unusual Fire or Explosion Hazards: Compressed Gases:

None None

Pressure at Room Temperature:

Does not apply

V. SPILL OR LEAK AND DISPOSAL PROCEDURES

Steps to be taken in case of spill or leak: Recommended methods of disposal:

Scrape up as much as possible and clean the residue promptly with soap and water. Incinerate following EPA and local regulations

Method: Not applicable

VI. STORAGE AND HANDLING PROCEDURES

Storage: Handling:

Protect from freezing. Avoid prolonged skin contact. Keep away from eyes.

VII. SHIPPING REGULATIONS

DOT (49 CFR 172)

Proper Shipping Name Hazard Class or Division Identification Number

Unrestricted Unrestricted None

IATA

Proper Shipping Name Class or Division UN or ID Number

Unrestricted Unrestricted None

WHEELSMITH FABRICATIONS, Inc. 3551 Haven Avenue, Suite R Menlo Park, CA 94025-1009 Tel 415-364-4930 Fax 415-368-0351

MATERIAL SAFETY DATA SHEET

Page: 2 of 2

Product Name:

SpokePrep™

VII. SHIPPING REGULATIONS (continued)

Not available Substance Not available Marine Pollutant Status Not available Class Not available Subsidiary Risk Label Not available IMDG Code Page Not available **UN Number**

VIII. REACTIVITY DATA

Stability: Hazardous Polymerization: Hazardous Decomposition Products (non-thermal): None

Incompatability:

Stable Will Not Occur

Acids

IX. EMERGENCY TREATMENT PROCEDURES

Ingestion: Inhalation: Skin Contact: Eye Contact:

Do not induce vomiting. Keep individual calm. Obtain medical attention.

Remove to fresh air. If symptoms persit, obtain medical attention.

Flush with water

Flush at least 15 minutes with water. Obtain medical attention.

X. PERSONAL PROTECTION

Skin:Rubber or plastic gloves.

Safety glasses or goggles.

Inhalation, ingestion, contact.

Must be adequate to avoid exceediong TLV during drying.

XI. HEALTH HAZARD DATA

Toxicity:

Estimated oral LD50 greater than 5000 mg/kg. Estimated dermal LD50 greater than 2000 mg/kg.

Primary Routes of Entry: Signs and Symptoms of Exposure: Existing Conditions Aggravated by Exposure:

Irritation of eyes, nose, throat. Ammonium hydroxide: skin and respiratory disorders; Mica: respiratory disorders

Exposure Limits (TWA) Ingredients

ACGIH (TLV)

OSHA (TLV)

OTHER

Mica

3 mg/m3 TWA

None

TITANIUM DIOXIDE

respirable dust 10 mg/m3 dust 3 mg/m3 TWA respirable dust 10 mg/m3 dust 5 mg/m3 resp

None

AMMONIUM HYDROXIDE

25 ppm ammonia 17 mg/m3 ammonia

None

25 ppm

Ingredients for which no Exposure Limits have been established are not listed above.

Carcinogen IARC OSHA Literature Referenced Target Organ and Other Health Effects NTP Ingredients NO No Data Water NO No Data Acrylic polymer NÖ LUN Mica NÕ No Data Poly (ethylene)
Poly (tetrafluoroethylene)
TITANIUM DIOXIDE NO No Data IRR NO **BLO DEV MUT REP** SODIUM NITRITE AMMONIUM HYDROXIDE IRR

Abbreviations

N/A Not Applicable DEV Developmental LUN Lung **REP** Reproductive

BLO Blood IRR irritant **MUT** Mutagen

XII. PREPARATION INFORMATION

Prepared By: Title: Company: Phone:

Revision Date:

Jon Hjertberg Chief Operating Officer

Wheelsmith Fabrications, 180 Centennial Dr., Big Timber, MT 59011-1509

406-932-4530

January 15, 1993

Revision: 0003